

REVOLUTIONS		DATE	DMN	APP'D
GP	00			
P	LTR			
G	REVISED PER ECO-06-028525	8/JAN/07	ZMR	WLM

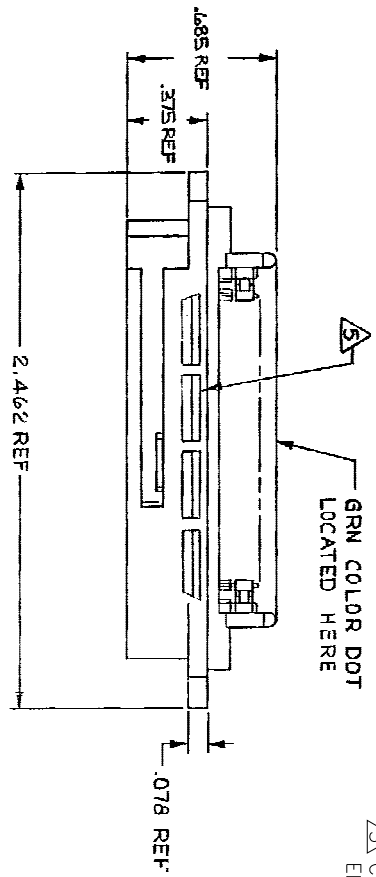
1. THE CONTACT SURFACES OF THE TERMINALS ARE COATED WITH LUBRICANT.

2. MATERIAL: HOUSING - THERMOPLASTIC (BLACK)
 TERMINALS - BERYLLIUM COPPER PLATED WITH
 .000030 MIN GOLD, OR, GOLD FLASH OVER .000030 MIN
 PALLADIUM NICKEL, ON CONTACT MATING SURFACE. .000050
 MIN NICKEL UNDERPLATE OVER ENTIRE TERMINAL.

3. WIRE SIZE: 22 AWG SOLID OR 22 AWG 7 STRANDS OF COPPER CONDUCTORS. MAX INSULATION DIAMETER OF .045 IS ACCEPTABLE FOR MOST APPLICATIONS.

4. CENTER-TO-CENTER SPACING OF TERMINALS IS .085 REF.

5. CORING MAY OR MAY NOT APPEAR AND IS AT THE DISCRETION OF TYCO ELECTRONICS.



THIS DRAWING IS A CONTROLLED DOCUMENT.		DMN	6-23-77	OK	SANDY LITTLE
DIMENSIONS: INCHES		APP'D	6-24-77	CHK	R. REICH
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	4-28-78	APPLICATION SPEC	
0 P/C	±	1 P/C	±	2 P/C	±
3 P/C	±	4 P/C	±	FINISH	±
MATERIAL	2	CUSTOMER DRAWING		SCALE	NTS

AMP 1470-19 REV 31MAR2000

AS SHOWN	552318-1
DESCRIPTION	PART NO
tyco Electronics Tyco Electronics Corporation Harrisburg, PA 17105-3608	
NAME: PLUG ASSY, 36 POSITIONS, C SLOT BALL LOCK, CHAMP-LOK	
SIZE	DRAWING NO
A3	00779
CAGE CODE	552318
RESTRICTED TO	
SCALE	SHEET
NTS	1 of 1
REV	G